

Work Order ID 78303

January-05-12 8:29:45 AM

Ship March 23

78303

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Item ID: D350-615-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Ground Handling Wheel Modification

Start Date: 05/01/2012 Start Qty: 50.00

50

Cust Item ID:

Required Date: 23/03/2012 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: M.C.J

Date: 12/01/05

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-615-041

B

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)
as per PPP D350-615-041 CHG003

12/3/20

110

0.00

110

Small Fab

Memo

0.00

Small Fab

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage
one thread on three 5/16-18-015C bolts***

12/23/20

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

12/3/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-615-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Ground Handling Wheel Modification
 Start Date: 05/01/2012 Start Qty: 50.00 ***50*** Cust Item ID:
 Required Date: 23/03/2012 Req'd Qty: 50.00 ***50*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130 QC4- 100% Inspect kits for completeness 0.00

130

QC Memo 0.00

Quality Control

12/3/20

140 0.00

140

Packaging Memo 0.00

Packaging Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041
 Location: _____
 PPP Rev: *SHIP*

12/3/20

150 QC21- Final Inspection - Work Order Release 0.00

150

QC Memo 0.00

Quality Control

MLJ 12/03/20

MLF 12-03-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 78303

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 05/01/2012

Required Date: 23/03/2012

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041 *D2282-041* T Assembly		Manufactured	No			110	Each	11.0000	1	50			
				<u>Location</u>				<u>Loc Qty</u>					
				GA				11					
				74926				11					
D2282-043 *D2282-043* Saddle Assembly		Manufactured	No			110	Each	22.0000	1	50			
				<u>Location</u>				<u>Loc Qty</u>					
				GA				22					
				67535				21					
				74934				1					
5/16-18-015C *5/16-18-015C* SS Bolt 5/16-18 1.5" L		Purchased	No			110	Each	575.0000	3	150			
				<u>Location</u>				<u>Loc Qty</u>					
				ST522				575					
				115954				75					
				119343				500					
D3015-3 *D3015-3* Locknut		Manufactured	No			110	Each	113.0000	3	150			
				<u>Location</u>				<u>Loc Qty</u>					
				ST023				113					
				74905				113					

B78304
 50
 12/03/19
B78309
 29
 150
 12/3/13
 B78314

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 78303

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 05/01/2012

Required Date: 23/03/2012

Start Qty: 50.00

Required Qty: 50.00

5/16WC Purchased No 110 Each 592.0000

5/16WC

SS Flat Washer 5/16 FW516S1

** 280 000
100208

320
11/20/262

Location Loc Qty Loc Code

ST377 592
119343 592

7/16-14-050C Purchased No 110 Each 200.0000

7/16-14-050C

SS Bolt 7/16 5" Long (92198A672)

**

50
SP

Location Loc Qty Loc Code

ST379 200
117359 50
119301 150

D3015-5 Manufactured No 110 Each 357.0000

D3015-5

SS Nylock Nut 7/16

**

50
50
SP

Location Loc Qty Loc Code

ST023 357
52744 157
74906 200

7/16WC Purchased No 110 Each 503.0000

7/16WC

SS Flat Washer 7/16

**

100
12/13/13 SP 50

Location Loc Qty Loc Code

ST378 503
115129 503

100

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD
CHKD BY	APPROVED	VICTORIA INTERNATIONAL AIRPORT, CANADA
DATE		DRAWING NO.
97.10.21		D350-615
		TITLE
		GROUND HANDLING WHEEL MOD.
		REV. B
		SHEET 2 OF 2
		SCALE
		NTS

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)
7/16-14NC LOCK NUT (1)
7/16WC WASHER (2)

5/16WC WASHER (REF)

EXISTING PUMP BODY

D2282-043 SADDLE ASSEMBLY

5/16-18-015C BOLT (1)
5/16-18NC LOCK NUT (1)
5/16WC WASHER (4)
(3 PLACES)

UNCON.
SUBJECT
NO. 78303 M.L.J
12/01/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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